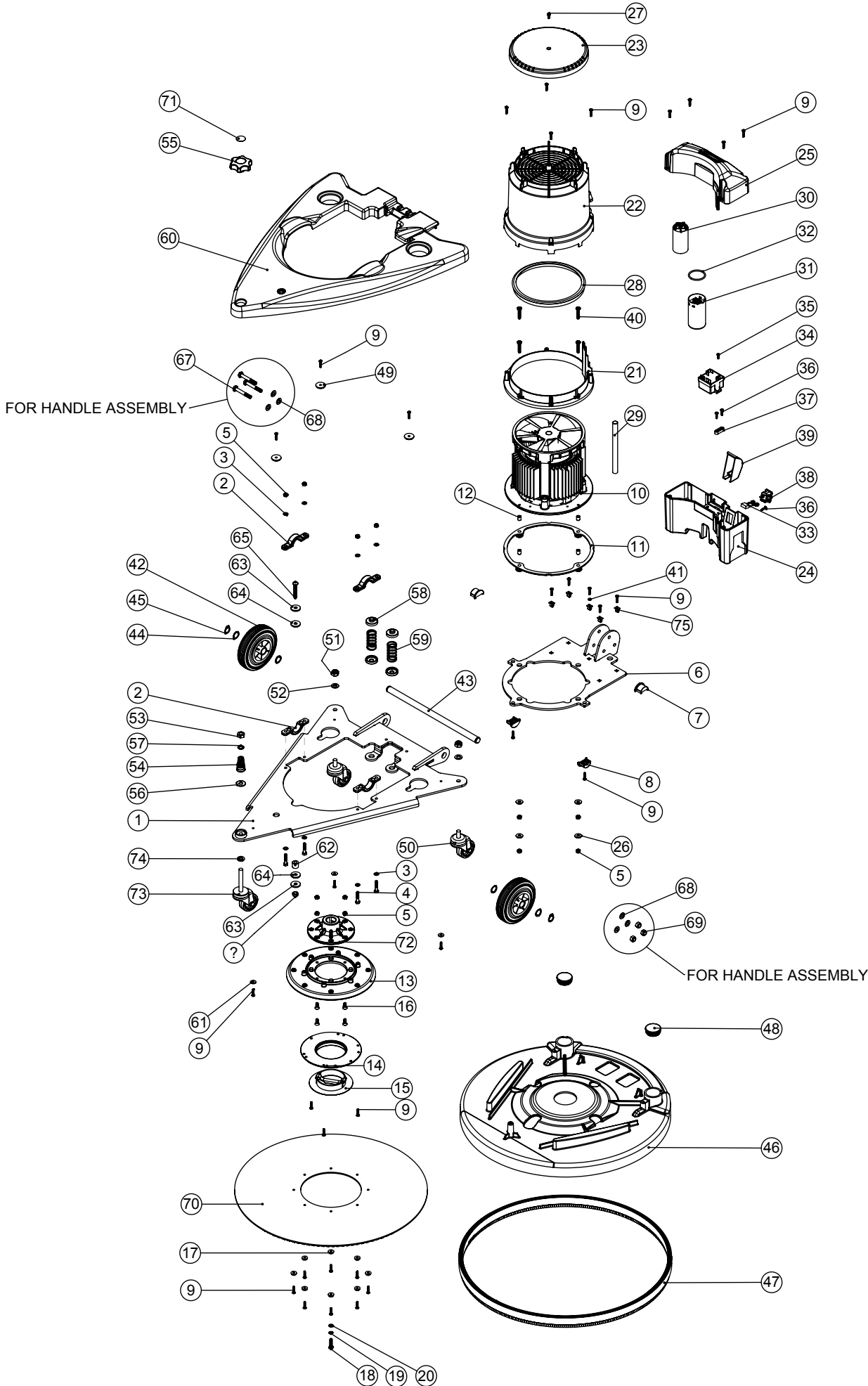


Numatic International Spare Parts

Model No: HNS-1550 BASE ASSEMBLY EXP

NB: FOR WIRING SEE DRAWING: DRW-19640

Internal Code: 900127
DRAWING: DRW-15027 ISS:A11
PRO 12/07/2017



Numatic International Spare Parts

Model No: HNS-1550 BASE ASSEMBLY EXP

ITEM:	PART No:	Description	Comments	QTY.
1	900079	MAIN PLATE WELDED ASSEMBLY		1
2	900114	PIVOT SUPPORT CASTING		4
3	219560	M6 FORM B STAINLESS STEEL WASHER		8
4	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		4
5	219642	M6 STAINLESS STEEL NYLON INSERT NUT		12
6	900087	MOTOR PLATE WELDED ASSEMBLY		1
7	900100	CENTRE PIVOT BOTTOM MOULDING		2
8	900099	CENTRE PIVOT TOP MOULDING		2
9	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE		32
10	205160	INDUCTION MOTOR 4-POLE 1500W 220-240V 50Hz		1
11	227557	BOTTOM MOTOR GASKET		1
12	900112	11MM X OD 8.75MM SPACER		4
13	900124	DRIVE BOARD SUPPORT MOULDING		1
14	217501	CENTRE MOULDING TYPE A		1
15	217500	PAD HOLDER CLIP MOULDING		1
16	291012	M6 X 16MM LONG COUNTERSUNK MILD STEEL Z/PL SOCKET SCREW		4
17	219573	SCREW INSULATOR		8
18	219925	M6 x 25MM LONG STAINLESS STEEL HEX SCREW		1
19	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL		1
20	219870	M6 FORM A WASHER STAINLESS STEEL		1
21	237500	BOTTOM SECTION MOULDING (BLUE)	G - RANGE USE 905781	1
22	330082	HFM MID SECTION MOULDING PRINTED (1500W) (BLUE)	G - RANGE USE 905780	1
23	237503	LID MOULDING (HFM)		1
24	330081	HFM CAPACITOR BOX BOTTOM MOULDING C/W INSERT	G - RANGE USE 905793	1
25	901372	CAPACITOR BOX TOP MOULDING C/W LCD ASSY	G - RANGE USE 905783	1
26	219647	M6 FORM G STAINLESS STEEL WASHER		4
27	219471	M4 X 12MM LONG POZI PAN SEMS SCREW		1
28	237412	HFM TOP MOTOR GASKET		1
29	330086	MOTOR WIRE SLEEVE		1
30	220897	MOTOR RUN CAPACITOR 25 MFD 450V		1
31	205088	MOTOR START CAPACITOR 150MFD 280V C/W RESISTOR AND M8 STUD		1
32	208534	O RING 39.5MM ID x 3 DIA		1
33	230136	SUPPRESSOR ASSEMBLY		1
34	902715	SINGLE SPEED RELAY 230V, RVA6N0D		1
35	219318	No6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)		1
36	219914	NO6 X 5/8 INCH LONG POZI-PAN PLASTITE STAINLESS STEEL SCREW		3
37	227008	BLACK CABLE CLAMP		1
38	220584	RENDAR CLIP IN PLUG		1
39	229213	PLUG COVER		1
40	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW		4
41	219688	M4 FORM A STAINLESS STEEL WASHER		1
42	229060	WHEEL GREY BLACK HUB		2
43	900109	AXLE		1
44	219219	21.5MM X 16.3MM WAVE WASHER		4
45	229051	EXTERNAL CIRCLIP		2
46	900088	DECK MOULDING		1
47	900113	BURNISHER EXTRUSION WITH BRUSH FILL (CUT TO 1730MM MAX)		1
48	229400	BLACK END STOP		2
49	900122	WASHER (OD25MM ID5MM)		3
50	900106	50MM CASTOR WITH GREY RUBBER TYRE M10 X 20		2
51	219897	M10 STAINLESS STEEL NYLON INSERT NUT		2
52	219903	M10 FORM A STAINLESS STEEL WASHER		2
53	219963	M10 STAINLESS STEEL FULL NUT		1
54	229175	CONICAL SPRING		1
55	208354	M10 LOBE KNOB	G - RANGE USE 903281	1
56	900119	SPACER		1
57	900120	WASHER (OD16MM ID10MM)		1
58	900121	SPRING RETAINER MOULDING		4
59	208782	SPRING (C5517490)		2
60	900118	CHASSIS COVER MOULDING (BLUE)	G - RANGE USE 905784	1
61	219644	M5 FORM G STAINLESS STEEL WASHER		3
62	900104	SPACER (OD16MM ID8MM)		1
63	900115	SPACER		2
64	900116	WASHER (OD25MM ID8MM)		2
65	219822	M8 X 45MM LONG SOCKET BUTTON STAINLESS STEEL HEAD BOLT		1
66	219639	M8 STAINLESS STEEL NYLON INSERT NUT		1
67	219066	M8X55MM LG.HEX.BOLT STAINLESS		3
68	219010	M8 FORM A WASHER		6
69	219078	NUT.M8.NYLON INSERT.Z/PL		3
70	900103	BURNISHER 508MM DRIVE BOARD		1
71	900133	LOAD STICKER		1
72	900110	COUPLING CASTING		1
73	900832	50MM CASTOR WITH GREY RUBBER TYRE M10 X 70 (BIL)		1
74	219964	NYLON WASHER (18MM O/D X 10.4MM I/D X 3MM THICK)		1
75	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)		5