

THIRD ANGLE PROJECTION



A

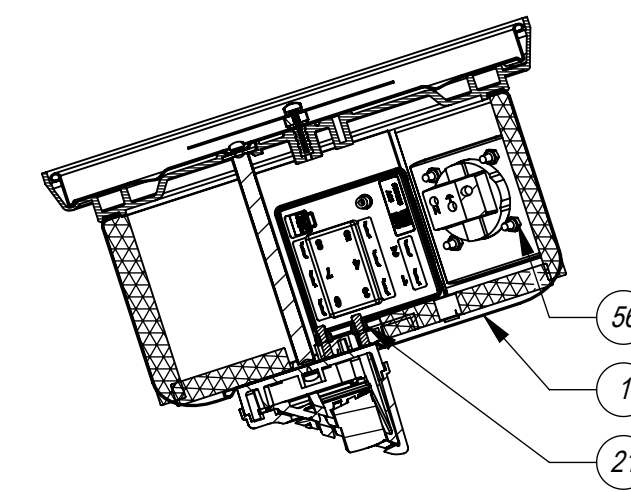
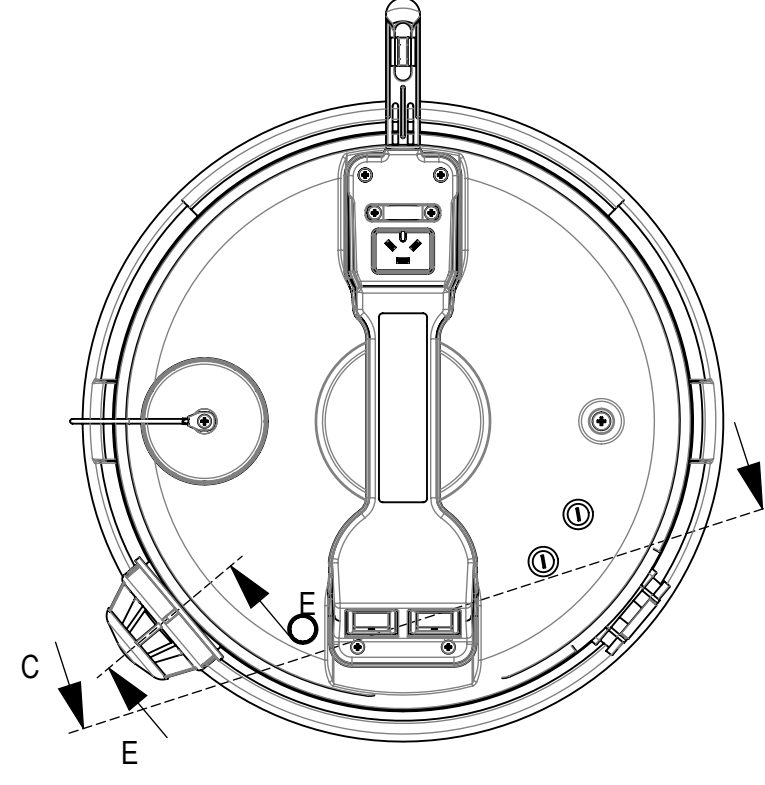
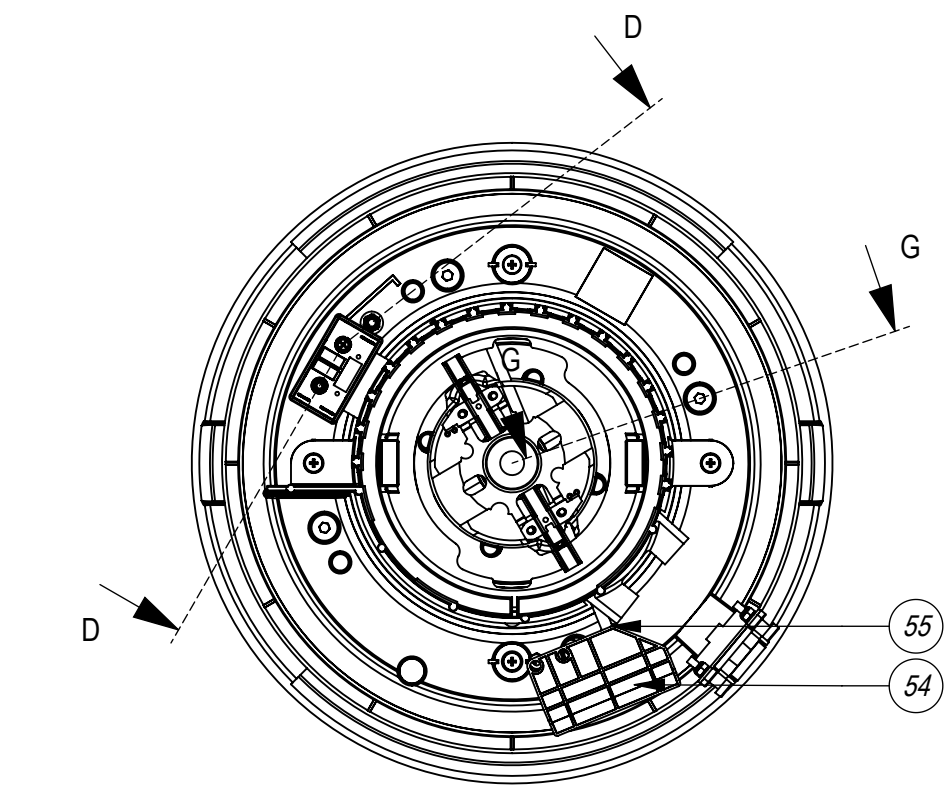
B

C

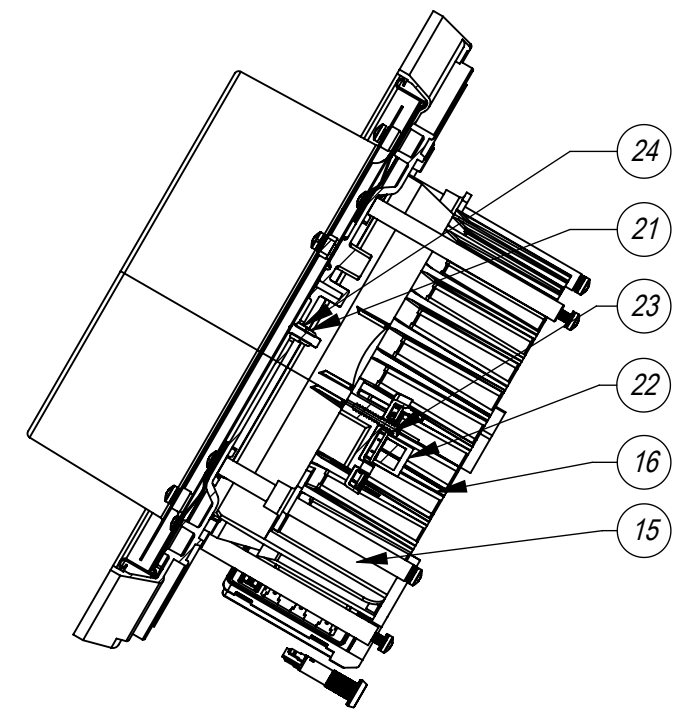
D

E

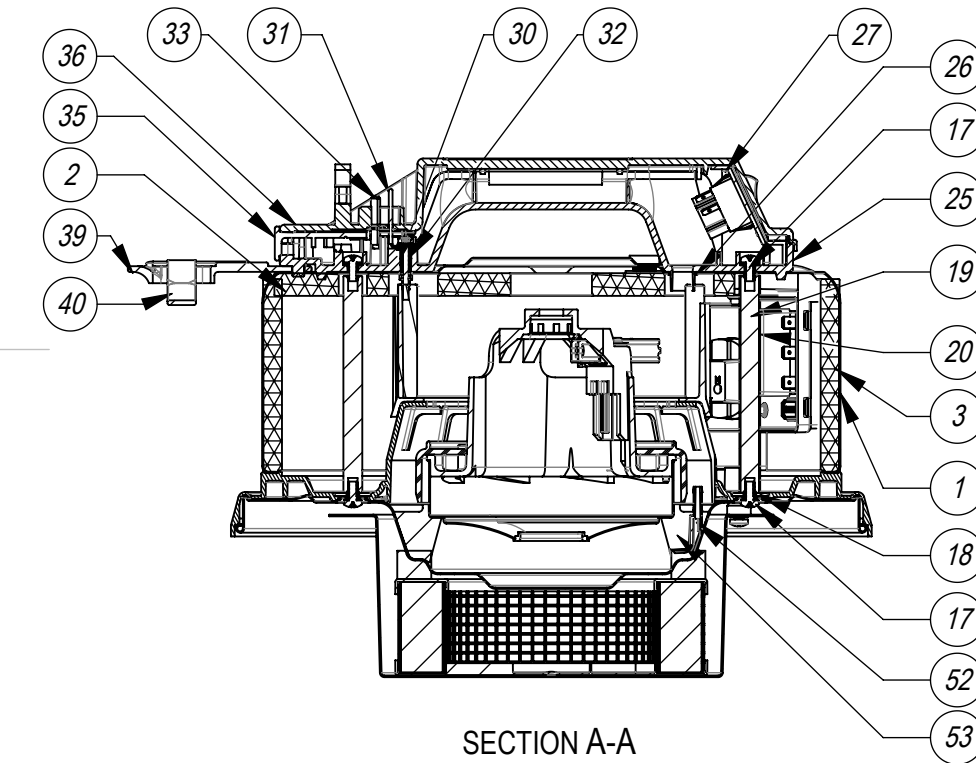
F



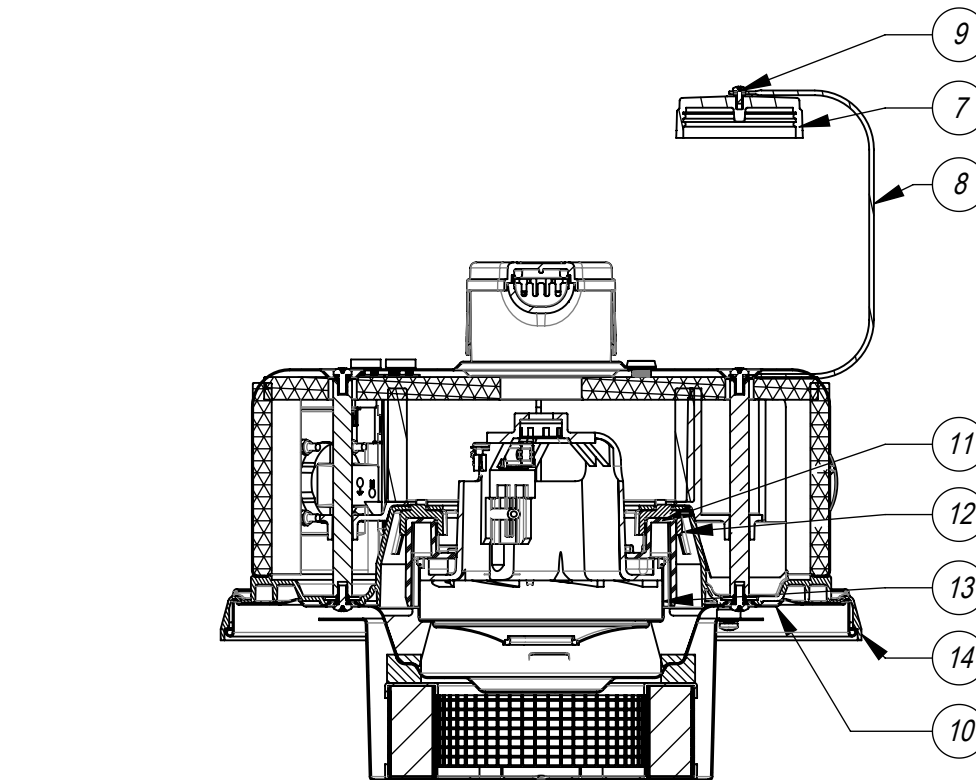
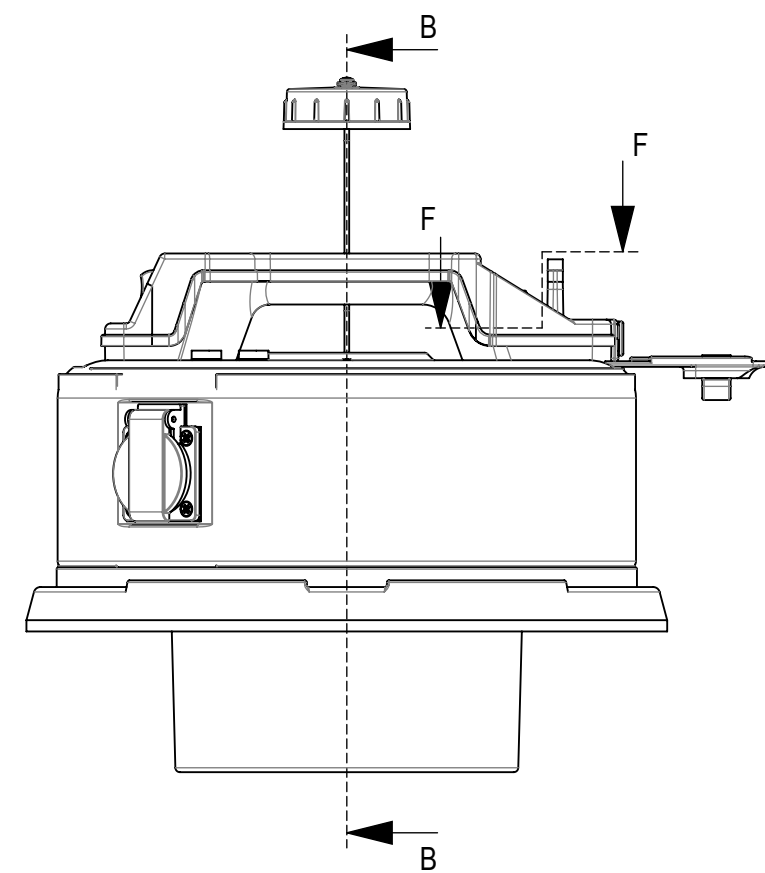
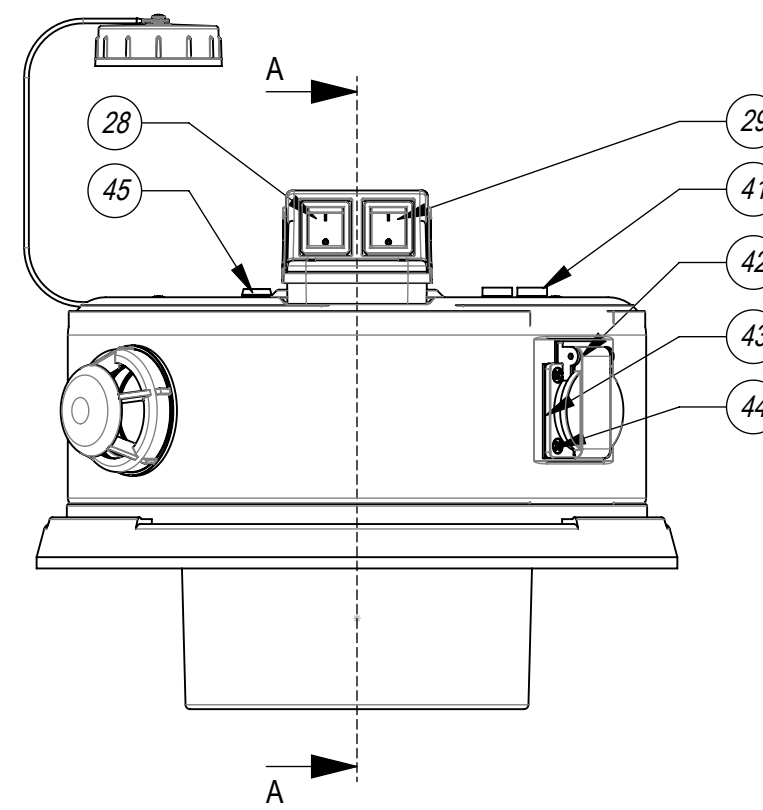
AUTO START PCB MOUNTING
SECTION C-C



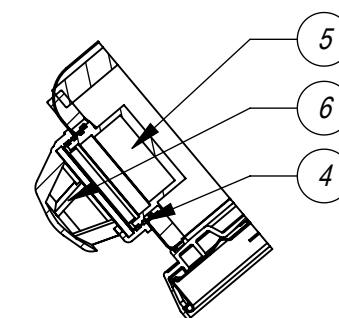
EMC PCB
SECTION D-D



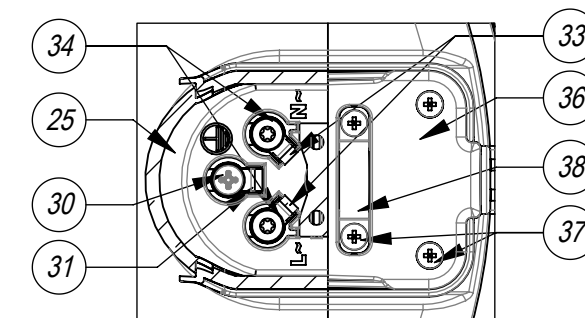
SECTION A-A



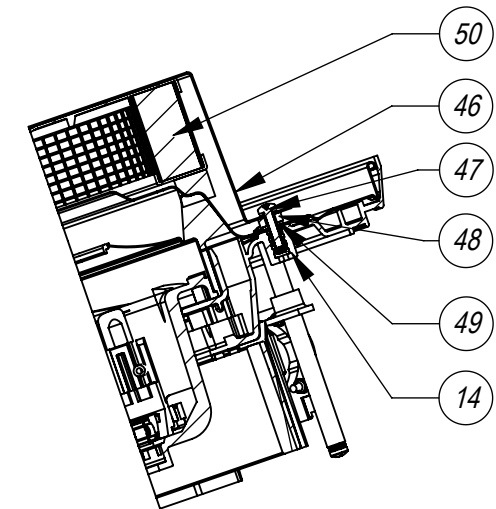
SECTION B-B



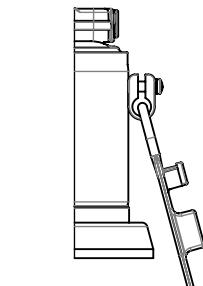
BLOWER EXHAUST
SECTION E-E



PLUGGED HANDLE
SECTION F-F
SCALE 1 : 2



FILTER MOUNTING
SECTION G-G



V70 CABLE CLAMP
REFERENCE ONLY

ITEM NO.	DESCRIPTION	QTY	COMMENTS:
1	TRADELINE M-CLASS COVER	1	
2	PUNCHED TOP FELT [TRADELINE]	1	
3	PUNCHED SIDE FELT [TRADELINE]	1	
4	METAL HOSE CONNECTOR	1	
5	AIR OUTLET NECK	1	
6	AIR DIFFUSER FOR BLOWER TYPES (NQS)	1	
7	BLANKING CAP	1	
8	BLANKING CAP FIXING WIRE	1	
9	No6 X 3/8 INCH LONG POZI PAN SELF TAP SCREW	1	TORQUE TO 1.6NM
10	TRADELINE M-CLASS BMH	1	
11	MOTOR SPACER (CUP MOTOR)	1	
12	MOUNTING RUBBER	2	
13	SINGLE STAGE THRO FLOW FAN MOTOR	1	REGION SPECIFIC
14	TRADELINE M-CLASS TMH	1	
15	NOISE REDUCTION POD NOTCHED [TRADELINE]	1	
16	POD SIDE FELT	1	
17	M5 X 10MM LONG POZI PAN SEMS SCREW	8	TORQUE TO 2.6NM
18	1/4 X 3/4 X 16G PLAIN WASHER TABLE 5 ZINC PLATED	4	
19	115MM LONG ALUMINIUM SPACER	4	
20	10MM I/D X 0.5MM X 115MM WALL BLACK PVC SLEEVING	1	
21	M5 NYLON INSERT NUT	3	TORQUE TO 1.0NM
22	PCB ASSEMBLY.SUPPRESSOR.220NF.10NF	1	
23	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1	TORQUE TO 1.6NM
24	M5 FULL NUT	1	TORQUE TO 1.0NM
25	HANDLE BASE 2 INSERTS	1	
26	O-RING	1	
27	SWITCH MOUNTING BRACKET	1	
28	RED ROCKER SWITCH (WHITE PRINT)	1	
29	GREEN ROCKER SWITCH (WHITE PRINT) 0-1	1	
30	M4 X 25MM LG 'STETS' SCREW	1	TORQUE TO 1.6NM
31	EARTH CONTACT PIN	1	
32	BRASS EARTHING SPACER	1	
33	CONTACT PIN	2	
34	M4 X 10MM LONG T20 SEMS SCREW Z/PL - PRODUCT CODE 8.8 - TX20 HEAD	2	TORQUE TO 1.6NM
35	TERMINAL COVER & CLAMP (3 PIN)	1	
36	HANDLE COVER 2-SWITCH 3 POLE 16A	1	
37	NO6.5/8 INCH LG POZI-PAN-SCREW Z/PL-PLASTITE	6	TORQUE TO 1.6NM
38	CABLE CLAMP	1	
39	STRAIN RELIEF	1	
40	CABLE CLIP	1	
41	FUSE HOLDER	REGION SPECIFIC	
42	AUX SOCKET	1	
43	SOCKET GASKET	1	
44	SOCKET SCREW	4	TORQUE TO 1.6NM
45	AMBER 24V LED IP67 - REF. H02750S BULGIN - ARCOLECTRIC	1	
46	SPUN CUP BLACK	1	
47	M5 X 20MM LONG POZI PAN SEMS SCREW	4	
48	4.67MM LONG SPACER	4	
49	RUBBER WASHER	4	
50	H13 FILTER CARTRIDGE (MF)	1	
52	LOW FLOW PRESSURE TAP (1 & 2 STAGE MOTOR) (OPEN TUBE HOLE)	1	
53	MOTOR GASKET (1 STAGE WITH AIR BLEED HOLE)	1	
54	PCB-1437 [TRADELINE M-CLASS.230V]	1	
55	LOW FLOW TUBE	1	
56	M4 NYLON INSERT NUT	4	

A

B

C

D

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F

A10 UPDATE TO REMOVE ALL 907885 BOARDS AND UPDATE M-CLASS ASSEMBLIES WITH THE NEW LOW FLOW BOARD
REVISION: CHANGE DETAIL:

ST_Numatic_A2.sldprt 20030224

Safety critical component must have European and North American safety mark.
Any Component that will be touched by the operator must be PAH tested.
All components must be ROHS compliant.

Sheet1

TOOL NUMBER:

WEIGHT:

Internal Code: DRAWN: APPD: DATE:

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PRINT SIZE
A2



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INTERNATIONAL LTD

MILLFIELD ROAD, CHARD, SOMERSET TA20 2GB ENGLAND

0.8

THE EXAMPLE SHOWN DETAILS THE METHOD USED FOR IDENTIFYING CRITICAL (INSPECTION) DIMENSIONS WHERE APPLICABLE

TOLERANCES:-

LINEAR: 0 DECIMAL PLACE = +/- 1.0mm
1 DECIMAL PLACE = +/- 0.25mm
2 DECIMAL PLACES = +/- 0.05mm
ANGULAR:-
+/- 0.5 DEGREE

TITLE:-

HEAD STYLE 43 - TRADELINE M-CLASS HEAD GA

DIMENSIONS
IN
MILLIMETERS

MATERIAL:- See Table:

FINISH:-

ITEM No(s):-

907606, 907964, 907968, 907971, 907976

DRG No:-

DRW-27826

1

2

4

5

6

8